



# OLIMA<sup>®</sup>

# OLICNC<sup>®</sup>

SINCE 2004

山东欧力机械股份有限公司  
SHANDONG OLI MACHINERY CO.,LTD

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**NO.11**  
Made in China



TypeA  
58Pcs



TypeB  
58Pcs



阶梯垫铁12个  
Step Blocks 12Pcs



阶梯压板6个  
Step Clamps 6Pcs



T型螺母6个  
T-Nuts 6Pcs



连接螺母4个  
Coupling Nuts 4Pcs

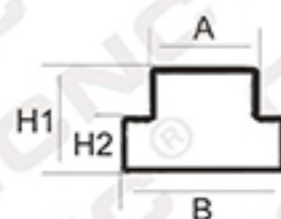


法兰螺母6个  
Flange Nuts 6Pcs



双端螺栓24个  
Studs 24Pcs

材质Material: S45C; 硬度Hardness: HRC32 ± ;  
Heat treated steel black oxide finish.表面氧化处理;  
套装共包含配件58Pcs The set contains 58Pcs;



D	A	B	C	H1	H2
M8	10	15	15	12	6
M10	12	18	20	14	7
M12	14	22	25	16	8
M14	16	25	25	16	10
M16	18	29	30	19	10.5
M18	20	34	34	28	14
M20	22	34	34	28	14
M22	24	40	40	28	15



M 8 - M16



M18- M24

Model	Taiwan Code	Table Slot	Stud Sizes	G.W.	GB
M8	CK-08	10	8-1.25P	7	-
M10	CK-10	12	10-1.25P	9	3/8-16
M12	CK-12	14	12-1.75P	10	1/2-12
M14	CK-14	16	14-2.0P	11	-
M16	CK-16	18	16-2.0P	13	5/8-11
M18	CK-18	20	18-2.5P	25	-
M20	CK-20	22	20-2.5P	26	3/4-10
M22	CK-22	24	24-3.0P	30	7/8-9



- |                  |                        |
|------------------|------------------------|
| 1.硬度: HRC55 ~ 62 | 1.Hardness: HRC55 ~ 62 |
| 2.精度: 0.01mm     | 2.Accuracy: 0.01mm     |
| 3.平行度: 0.005mm   | 3.Parallelism: 0.005mm |

Model	L×W×H	Pcs
PB150-1	150×10×14 (16,18,20,22,24,26,28,30,32,35,40,45,50)	14×2
PB150-2	150×8×14 (16,18,20,22,24,26,28,30,32,35,40,45,50)	14×2
PB150-3	150×4×14 (16,18,20,22,24,26,28,30,32,35,40,45,50)	14×2
PB150-4	150×10×14 (16,18,20,22,24,26,28,30,32,35,40,45,50)	14×2



- |                  |                        |
|------------------|------------------------|
| 1.硬度: HRC55 ~ 62 | 1.Hardness: HRC55 ~ 62 |
| 2.精度: 0.01mm     | 2.Accuracy: 0.01mm     |
| 3.平行度: 0.005mm   | 3.Parallelism: 0.005mm |

Model	L×W×H	Pcs
PB151-1	100×4×10 (14,18,22,26,30,34,38,42)	9×2
PB151-2	160×4×10 (14,18,22,26,30,34,38,42)	9×2
PB151-3	150×8.5×14 (18,22,26,30,34,38,42,44)	9×2
PB151-4	150×10×14 (16,20,24,30,32,36,40,44)	9×2



- |                  |                        |
|------------------|------------------------|
| 1.硬度: HRC55 ~ 62 | 1.Hardness: HRC55 ~ 62 |
| 2.精度: 0.01mm     | 2.Accuracy: 0.01mm     |
| 3.平行度: 0.005mm   | 3.Parallelism: 0.005mm |

Model	L×W×H	Pcs
PB153-1	125×8×11 (16, 21,26,31,36)	24×2
	125×10×13 (18,23,28,33,38)	24×2
	125×12×15 (20,25,30,35,40)	24×2
	125×14×17 (22,27,32,37,42)	24×2
PB153-2	150×8×11 (16,21,26,31,36)	24×2
	150×10×13 (18,23,28,33,38)	24×2
	150×12×15 (20,25,30,35,40)	24×2
	150×14×17 (22,27,32,37,42)	24×2



- |                  |                        |
|------------------|------------------------|
| 1.硬度: HRC55 ~ 62 | 1.Hardness: HRC55 ~ 62 |
| 2.精度: 0.01mm     | 2.Accuracy: 0.01mm     |
| 3.平行度: 0.005mm   | 3.Parallelism: 0.005mm |

Model	L×W×H	Pcs
PB154-1	150×8×16 (18,20,22,24,26,28,30,32,34,36,38,40,42,44,46,48,50)	18×2
PB154-2	150×8×17 (19,21,23,25,27,29,31,33,35,37,39,41,43,45,47,49,51)	18×2



- |                  |                        |
|------------------|------------------------|
| 1.硬度: HRC55 ~ 62 | 1.Hardness: HRC55 ~ 62 |
| 2.精度: 0.01mm     | 2.Accuracy: 0.01mm     |
| 3.平行度: 0.005mm   | 3.Parallelism: 0.005mm |

Model	L×W×H	Pcs
PB155-1	120×10×14 (16,18,20,22,24,26,28,32,35,40)	12×2
PB155-2	150×10×14 (16,18,20,22,24,26,28,30,32,35,40)	12×2

**Performance and character 性能及特点**

1. It is made of ductile cast iron(HT200). 由延展性较强的铸铁制作而成。(球墨铸铁 200)
2. The accuracy of vice is parallelism at 0.025mm/100mm and squareness at 0.025.  
两钳口的平行度是 0.025mm/100mm, 两钳口对导轨面的垂直度是 0.025mm
3. It is widely used on milling and drilling machine for making some kinds of slots, holes and faces.  
广泛用于铣床、刨床、钻床等各种平面、沟槽、角度、孔等加工。

Model	Width of jaw	Height of jaw	Max.Opening	G.W./N.W.
QH80	80	30	60	30/28
QH100	100	35	80	45/44
QH125	125	40	100	18/17
QH160	160	52	125	34/33
QH200	200	63	160	45/44

**Performance and character 性能及特点**

1. It is made of ductile cast iron(HT200). 由延展性较强的铸铁制作而成(球墨铸铁 200)
2. The accuracy of vice is parallelism at 0.025mm/100mm and squareness at 0.025.  
两钳口的平行度是 0.025mm/100mm, 两钳口对导轨面的垂直度是 0.025mm
3. The vice can be used with single or settled side by side on the machine Worktable.  
平口钳可单台使用, 也可多台并排使用。
4. It is widely used on machining center and other precision machine. 广泛用于加工中心等精密机床。

Model	Width of jaw	Height of jaw	Max.Opening	G.W./N.W.
QB135	136	36	170	17/16
QB160	160	51	180	27/26
QB200	200	64	280	38/37
QB250	250	64	280	57/55
QB320	320	81	360	86/84

**QM16 Accu-lock Machine Vices****Performance and character 性能及特点**

1. It is made of ductile cast iron(HT200). 由延展性较强的铸铁制作而成(球墨铸铁 200)
2. The accuracy of vice is parallelism at 0.025mm/100mm and squareness at 0.025.  
两钳口的平行度是 0.025mm/100mm, 两钳口对导轨面的垂直度是 0.025mm
3. The vice can be used with single or settled side by side on the machine Worktable.  
平口钳可单台使用, 也可多台并排使用。
4. It is widely used on machining center and other precision machine.  
广泛用于加工中心等精密机床。

Model	Width of jaw	Height of jaw	Max.Opening	G.W./N.W.
QM16100	100	32	100	17/16
QM16125	125	40	125	21/20
QM16160	160	45	160	37/36
QM16200	200	50	190	51/50

**QM16N Accu-lock Precision Machine Vices****Performance and character 性能及特点**

1. It is made of ductile cast iron(HT200). 由延展性较强的铸铁制作而成(球墨铸铁 200)
2. The accuracy of vice is parallelism at 0.025mm/100mm and squareness at 0.025.  
两钳口的平行度是 0.025mm/100mm, 两钳口对导轨面的垂直度是 0.025mm
3. The vice can be used with single or settled side by side on the machine Worktable.  
平口钳可单台使用, 也可多台并排使用。
4. It is widely used on machining center and other precision machine.  
广泛用于加工中心等精密机床。

Model	Width of jaw	Height of jaw	Max.Opening	G.W./N.W.
QM16100N	100	32	100	13/12
QM16160N	160	45	160	29/28

**Q52 Hydraulic Power Machine Vices****Performance and character 性能及特点**

1. It is made of ductile cast iron(HT200). 由延展性较强的铸铁制作而成(球墨铸铁 200)
2. The accuracy of vice is parallelism at 0.025mm/100mm and squareness at 0.025.  
两钳口的平行度是 0.025mm/100mm, 两钳口对导轨面的垂直度是 0.025mm

Model	Width of jaw	Height of jaw	Max.Opening	G.W./N.W.
Q52150L	152	52	320	45/43
Q52320	320	80	345	105/103
Q52400	400	85	130	163/159



Performance and character 性能及特点

- 1.It is made of ductile cast iron(HT200).  
由延展性较强的铸铁制造而成 ( 球磨铸铁200 )
- 2.The accuracy of vice is parallelism at 0.025mm/100mm and squareness at 0.025.  
两钳口的平行度是0.025mm/100mm, 两钳口对导轨面的垂直度是0.025mm
- 3.It is widely used on machine tool in making some kinds of slots,holes and faces.  
广泛应用于加工中心等精密机床

Model	Width of jaw	Height of jaw	Max.Opening	G.W./N.W.
QHK100	100	41	80	18/17
QHK125	125	45	95	28/27
QHK125L	125	45	140	28/27
QHK160	160	50	125	40/39



Performance and character:性能及特点

- 1.It is made of high-quality cast iron.采用高质量的铸铁材料
- 2.The accuracy of vice is Parallelism at 0.025mm/100mm and squareness at 0.025.  
两钳口的平行度是0.025mm/100mm, 两钳口对导轨面的垂直度是0.025mm.
- 3.It used on machining and EDM complex parts.  
广泛采用与机械加工、电加工等复杂零件的使用

Model	Width of jaw	Height of jaw	Max.Opening	G.W./N.W.
QW100	105	40	105	26/25
QW125	125	44	125	27/26



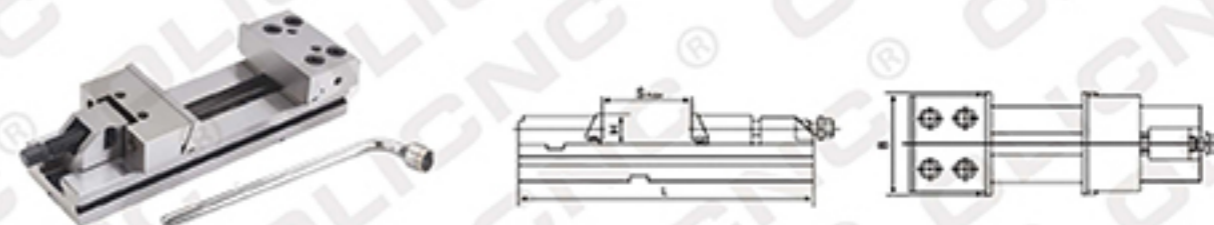
Model	Width of jaw	Height of jaw	Max. Opening	QTY/Case	G.W./N.W.
Q93100	100	35	76	1	15/14
Q93160	160	50	100	1	37/36



Model	B	H	S-max	L	Wt.
QGG50	50	25	65	155	3
QGG63	63	32	85	190	3.8
QGG80	80	40	100	220	6.5
QGG100	100	45	125	260	13
QGG125	125	50	210	350	23
QGG150	150	50	175	315	23.8



Model	B	H	S-max	L	Wt.
QKG25	25	9.15	22	65.4	0.5
QKG50	50	25	65	140	2.0
QKG63	63	32	85	175	3.0
QKG73	73	35	100	190	4.1
QKG80	80	40	100	200	5.5
QKG88	88	40	125	235	7.3
QKG100	100	45	125	245	10.0
QKG125	125	50	160	285	18.0
QKG150	150	50	200	330	21.5



Model	Size	B	H	Smax	L	Clamping Force
GT125	125 x 40 x 150	125	40	150	345	3000
GT150A	150 x 50 x 200	150	50	200	420	5000
GT175A	175 x 60 x 200	175	60	200	455	6000
GT175B	175 x 60 x 300	175	60	300	555	6000
GT200C	200 x 60 x 400	200	65	400	695	10000
GT200D	200 x 60 x 500	200	65	500	795	10000
GT300C	300 x 80 x 400	300	80	400	735	12000
GT300D	300 x 80 x 500	300	80	500	835	12000

83重型活动带砧式台钳 83 Type Heavy Duty Bench Vices With Anvil Swivel Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
8303	3"	75	4	28/26
8304	4"	100	2	23/22
8305	5"	125	1	20/19
8306	6"	150	1	30/29
8308	8"	200	1	44/42
8310	10"	250	1	70/62
8312	12"	300	1	75/69

89轻型活动带砧式台钳 89 Type Light Duty Bench Vices With Anvil Swivel Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
8903	3"	75	4	20/18
8904	4"	100	4	30/28
8905	5"	125	2	28/26
8906	6"	150	1	21/20
8908	8"	200	1	31/30
8910	10"	250	1	46/44

83重型固定带砧式台钳 83 Type Heavy Duty Bench Vices With Anvil Stationary Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
8323	3"	75	4	22/20
8324	4"	100	2	22/20
8325	5"	125	1	18/17
8326	6"	150	1	28/26
8328	8"	200	1	42/40

89轻型固定带砧式台钳 89 Type Light Duty Bench Vices With Anvil Stationary Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
8924	4"	100	4	30/28
8925	5"	125	2	28/26
8926	6"	150	1	21/20
8928	8"	200	1	31/30

83重型活动无砧式台钳 83 Type Heavy Duty Bench Vices Without Anvil Swivel Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
8353	3"	75	4	24/22
8354	4"	100	2	22/20
8355	5"	125	1	18/17
8356	6"	150	1	28/26
8358	8"	200	1	42/40

89轻型活动无砧式台钳 89 Type Light Duty Bench Vices Without Anvil Stationary Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
8954	4"	100	4	30/28
8955	5"	125	2	28/26
8956	6"	150	1	21/20
8958	8"	200	1	31/30

83重型固定无砧式台钳 83 Type Heavy Duty Bench Vices Without Anvil Stationary Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
8363	3"	75	4	24/22
8364	4"	100	2	22/20
8365	5"	125	1	18/17
8366	6"	150	1	28/26
8368	8"	200	1	42/40

89轻型固定无砧式台钳 89 Type Light Duty Bench Vices Without Anvil Stationary Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
8964	4"	100	4	22/20
8965	5"	125	2	22/20
8966	6"	150	1	18/17
8968	8"	200	1	26/25

96超轻型活动带砧式台钳 96 Type Super Light Duty Bench Vices With Anvil Swivel Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
9604	4"	100	4	22/20
9605	5"	125	2	17/15
9606	6"	150	1	12/11
9608	8"	200	1	24/22

Q19德式钻床平口钳 Q19 German Type Drilling Machine Vices

OLICNC®



Model	Width of jaw	Max.Opening	G.W./N.W.
Q1975	75	50	23/21(10PCS)
Q19100	100	75	36/34(10PCS)
Q19125	125	100	25/23(5PCS)
Q19150	150	125	32/30(5PCS)
Q19200	200	175	24/23(2PCS)

96超轻型固定带砧式台钳 96 Type Super Light Duty Bench Vices with Anvil Stationary Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
9624	4"	100	4	22/20
9625	5"	125	2	17/15
9626	6"	150	1	12/11
9628	8"	200	1	24/22

Q19丝杠缩入式平口钳 Q19E Guid-Screw Leading-in Drilling Vices

OLICNC®



Model	Width of jaw	Max.Opening	G.W./N.W.
Q1985E	85	60	22/21(10PCS)
Q19100E	100	75	35/33(10PCS)
Q19120E	120	100	24/22(5PCS)
Q19150E	150	125	32/30(5PCS)

93美式活动带砧台钳 93 American Type Bench Vices With Anvil Swivel Base

OLICNC®



Model	Size	Width of jaw	QTY/Case	G.W./N.W.
9303	3.5"	87.5	6	30/27
9304	4"	100	4	21.5/19

Q19A美式钻床平口钳 Q19A American Type Drilling Machine Vices

OLICNC®



Model	Width of jaw	Max.Opening	G.W./N.W.
Q192-1/2A	67	70	21/19 (10PCS)
Q193A	78	78	24/22 (10PCS)
Q194A	100	110	33/32 (10PCS)
Q195A	125	128	22/21 (5PCS)
Q196A	150	150	30/28 (5PCS)

95美式活动带砧台钳 95 American Type Bench Vices With Anvil Swivel Base

OLICNC®



Model	Size	Width of jaw	Max.Opening	QTY/Case	G.W./N.W.
9504	4"	100	127	2	28/26
9505	5"	125	152	1	19/18
9506	6"	150	178	1	29/27

SY手板压力机 SY Arbor Presses

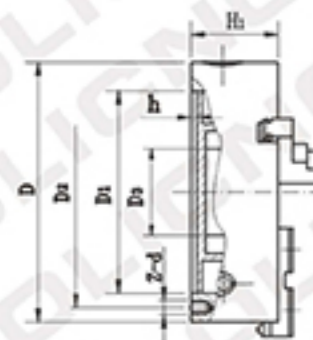
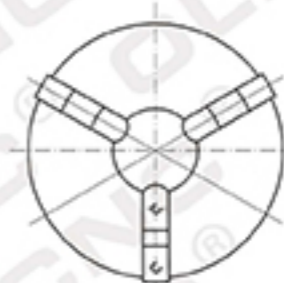
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Model	Width of jaw	KN	Opening	G.W./N.W.
0.5t	5	500	90	11/10
1t	10	1000	110	17/16
2t	20	2000	180	39/38
3t	30	3000	285	69/67
5t	50	5000	430	176/154



Model	Center Height mm		Use of Model	Wt.(kg)
	Max	Min		
TS0	90(3.54")	42(1.65")	HV-3;HV-4;HV-5	3.9
TS1	131(5.15")	97(3.81")	HV-6;F2-6;F3-6	13
TS2	210(8.26")	130(5.12")	HV-8、10、12;F2-8;F3-8	18
TS3	300(11.8")	210(8.27")	HV-16;HV-16	21



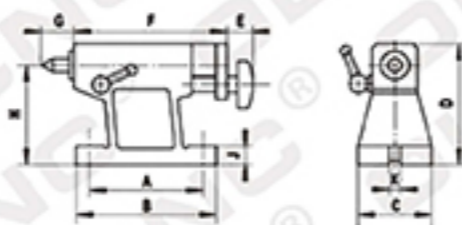
特征:

- 1、短圆柱连接形式。
- 2、钢盘体，适用于较高转速。
- 3、卡爪结构形式分为整体爪和分离爪。

Features:

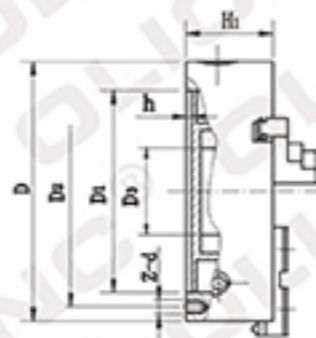
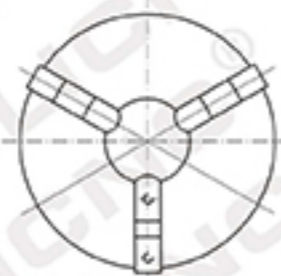
- 1、Short Cylindrical Center Mounting.
- 2、Steel body. Suitable for higher rotation speed.
- 3、The Structure type of jaws include one-piece and two-piece.

Size(D)	D1	D2	D3	H1	h	Z-d	Max.input torque (N.m)	Max.Speed (R/min)	Net WT.
80	55	66	16	50	3.5	3-M6	40	4000	1.9
100	72	84	22	55	3.5	3-M8	60	3500	3.2
125	95/92	108	30	58	4	3-M8	100	3000	5
130	100	115	30	60	4	3-M8	100	3000	5.6
160	130	142	45	65	5	3-M8	160	2500	8.8
165	130	145	45	66.5	4.5	3-M8	160	2500	9.5
190	155	172	55	75	5	3-M10	250	2000	13.8
200	165	180	65	75	5	3-M10	250	2000	15.5
240	195	215	70	80	5	3-M12	320	1600	24
250	206	226	80	80	5	3-M12	320	1600	25.7
250A	206	226	80	80	5	3-M12	320	1600	23.5
250C	206	226	80	80	5	3-M12	320	1600	23
315	260	285	100	90	6	3-M16	400	1200	47
315A	260	285	100	90	6	3-M16	400	1200	41
315C	260	285	100	90	6	3-M16	400	1200	40
320	270	290	100	95	11	3-M16	400	1200	47.5
320C	270	290	100	95	11	3-M16	400	1200	42
325	272	296	100	96	11	3-M16	400	1200	49
380A	325	350	135	98	6	3-M16	500	1000	62
400A	340	368	130	100	6	3-M16	500	1000	71
500A	440	465	200	115	7	6-M16	630	800	118
630A	560	595	260	130	8	6-M16	800	600	210
800A*	710	760	280	150	8	6-M20	1000	730	386
1000A*	910	950	400	165	10	6-M24	1200	600	592



Items	WZ70	TSL400-2
Distance between taper center to base mm	70	260
Taper of Center	-	MT3
Width of locating key mm	10	18
Stroke of center mm	12	30
Net weight kgs	2.5	28
Gross weight kgs	3	32
Case dimensions mm	200 x 120 x 202	375 x 355 x 260





德标三爪、四爪自定心卡盘按照 DIN6350/DIN55026标准生产, 适用于德国标准的主轴, 并配有前锁式规格。

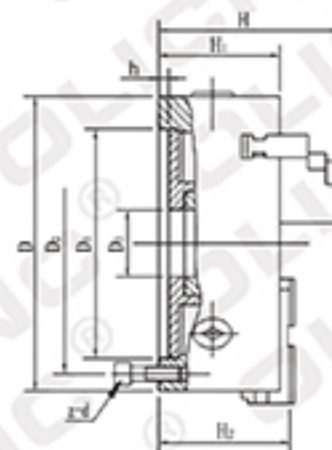
The type three/four jaw self-centering chucks are suitable for the main shaft of four Germany standard, produce according to DIN6350 or DIN55026 standard. It has front lock type as well.

DIN6350

SPEC./MODEL	D1	D2	D3	H1	h	z-d	Nte WT.
80	56	67	16	50	4	3-M6	1.5
85	62	72	18	50	4	3-M6	1.9
100	70	83	22	55	3	3-M8	2.8
110	80	95	27	55	3	3-M8	3.4
125	95	108	30	58	4	3-M8	5
140	105	120	40	58	4	3-M8	6
160	125	140	45	65	5	3-M10	10
200	160	176	65	75	5	3-M10	17.5
250	200	224	80	80	5	3-M12	29
315	260	286	100	90	6	3-M16	50
400	330	362	130	100	6	3-M16	85

DIN55026

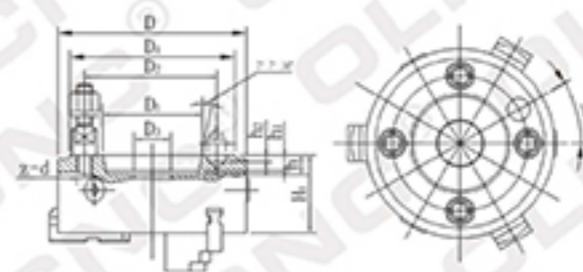
SPEC./MODEL	D1	D2	D3	H1	h	z-d	Nte WT.
80	63	70	17	45	3	3×M5	1.5
100	80	90	23	52	3	3×M6	2.8
125	100	110	28	58	4	3×M8	5
160	130	143	48	62	4	3×M10	10
200	163	180	52	76	5	3×M10	17.5
250	210	226	78	82	5	3×M10	29
315	265	290	108	100	6	4×M12	50
400	350	375	144	110	7	6×M12	85
500	420	458	190	120	8	6×M16	118



俄标K11系列三爪自定心卡盘, 符合ГОСТ2675标准, 应用短圆柱连接形式, 卡爪型式有整体爪和A型分离爪, A型分离爪符合ISO3442标准, 也可以根据用户提供软爪, 经随机配车(磨)后, 可获得较高定心精度。

Russian Standardized 3-Jaw Self-Centering Chucks adopt short conical connection according to Standard ГОСТ 2675. The jaws have one-piece and two-piece called A type. A type two-piece jaws are according to ISO 3442 Standard. Soft jaws can be provided according to the clients' requests. High centering accuracy can be achieved after machining.

Model	D1	D2	D3	H	H1	H2	h	z-d
7100-0001TT	55	66	16	66	50	-	3.5	3-M6
7100-0002TT	72	86	22	74.5	55	-	3.5	3-M8
7100-0003TT	95	108	30	85	58	-	4	3-M8
7100-0005TT	130	142	40	95	65	-	5	3-M8
7100-0007TT	165	180	65	109	75	-	5	3-M10
7100-0009TT	210	226	80	120	80	-	5	3-M12
7100-0011TT	270	290	100	142.5	90	-	6	3-M12
7100-0015TT	340	368	130	155.5	100	-	6	3-M16
7100-0017TT	440	465	200	176	115	-	6	3-M16

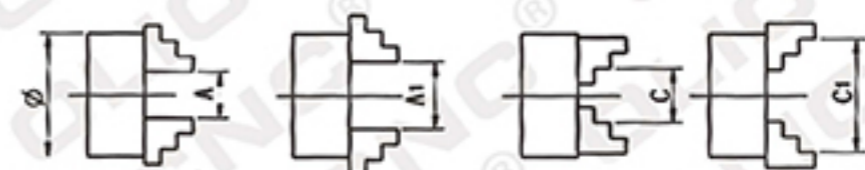


Model	D	D1	D2	D3	D4	H1	h	h1	h2	d1	z-d
7100-0033TT	200	106.375	133.4	60	170	88	16	13	6.5	19.5	4-M12
7100-0035TT	250	106.375	133.4	70	170	95	16	13	6.5	19.5	4-M12
7100-0037TT	250	139.719	171.4	80	220	95	18	14	8	24.2	4-M16
7100-0039TT	315	106.375	133.4	100	170	112	16	13	6.5	19.5	4-M12
7100-0041TT	315	139.719	171.4	100	220	112	18	14	8	24.2	4-M16
7100-0043TT	400	139.719	171.4	130	220	122	18	14	8	24.2	4-M16
7100-0045TT	400	196.869	235	130	290	122	20	16	10	29.4	6-M20

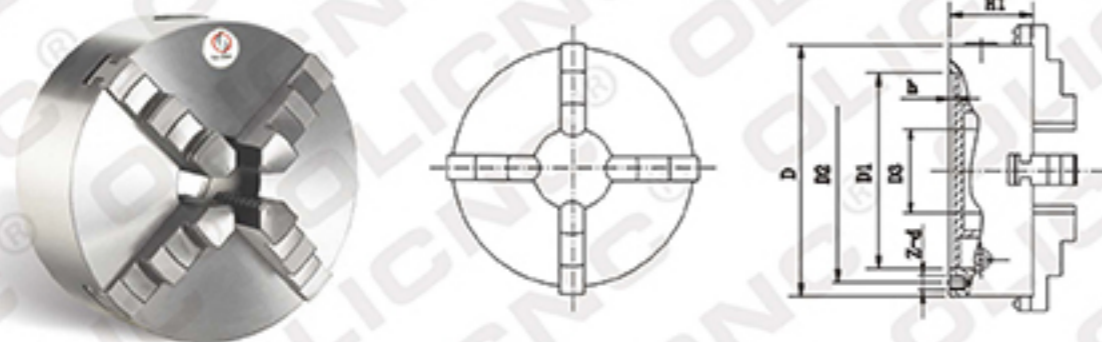


Size	正爪 Internal Jaw		反爪 External Jaw
	夹持范围 Clamping Range	撑紧持范围 Jamming Range	夹持范围 Clamping Range
	A-A1	B-B1	C-C1
80	2-22	25-70	22-63
100	2-30	30-90	30-80
125	2.5-40	38-125	38-110
160	3-55	50-160	55-145
200	4-85	65-200	65-200
250	6-110	80-250	90-250
315	10-140	95-315	100-315
400	15-210	120-400	120-400
500	25-280	150-500	150-500
630	50-350	170-630	170-630
800	150-450	300-800	300-800
1000	290-600	430-1000	430-1000

单动卡盘夹持范围 Independent Chuck Clamping Range



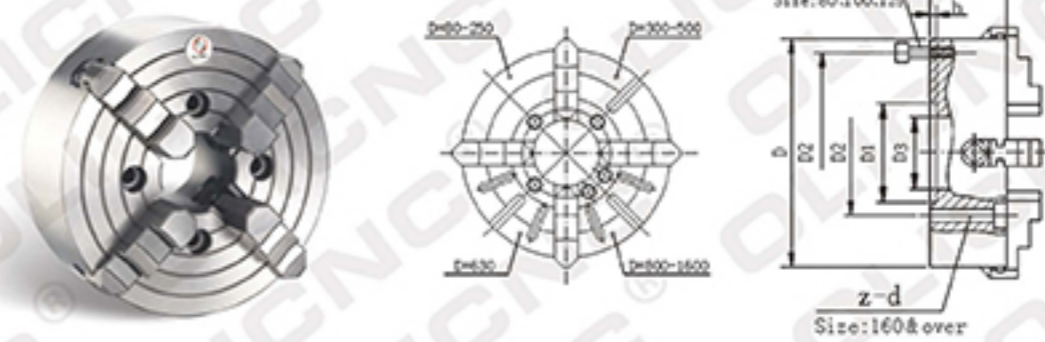
Size	正爪 Internal Jaw	反爪 External Jaw
	夹持范围 Clamping Range	夹持范围 Clamping Range
	A-A1	C-C1
80	5-35	35-80
100	6-45	40-100
125	7-57	48-125
160	8-80	50-160
200	10-100	63-200
250	15-130	80-250
315	20-170	100-315
400	25-250	118-400
500	35-300	120-500
630	50-400	160-630
800	70-540	200-800
1000	100-680	250-1000
1250	120-930	280-1250



K12 型产品适用于具有一定批量的各种下方形、八棱形零件的加工，可自动定心，快速加紧。本产品的卡爪结构参数与K11系列三爪自定心卡盘的基本相同。

Mode K12 chucks are suitable for using in processing a large quantity of the square workpieces and The eight-edged work-pieces. They are remarkable for their automatic centring and quick clamping. The structure parameters of these chucks are the same as those of K11 series three-jaw self-centring chucks.

Size(D)	D1	D2	D3	H1	h	Z-d	Max.input torque (N.m)	Max.Speed (R/min)	Net WT.
80	55	66	16	50	3.5	4-M6	40	4000	1.9
100	72	84	22	55	3.5	4-M8	60	3500	3.2
125	95	108	30	58	4	4-M8	100	3000	5
130	100	115	30	60	4	4-M8	100	3000	5.6
160	130	142	45	65	5	3-M8	160	2500	8.8
165	130	145	45	66.5	4.5	3-M8	160	2500	9.5
190	155	172	55	75	5	3-M10	250	2000	13.8
200	165	180	65	75	5	3-M10	250	2000	15.5
240	195	215	70	80	5	3-M12	320	1600	24
250	206	226	80	80	5	3-M12	320	1600	25.7
250A	206	226	80	80	5	3-M12	320	1600	23.5
250C	206	226	80	80	5	3-M12	320	1600	23
315	260	285	100	90	6	3-M16	400	1200	47
315A	260	285	100	90	6	3-M16	400	1200	41
315C	260	285	100	90	6	3-M16	400	1200	40
320	270	290	100	95	11	3-M16	400	1200	47.5
320C	270	290	100	95	11	3-M16	400	1200	42
325	272	296	100	96	11	3-M16	400	1200	49
380A	325	350	135	98	6	3-M16	500	1000	62
400A	340	368	130	100	6	3-M16	500	1000	71
500A	440	465	200	115	7	6-M16	630	800	118
630A	560	595	260	130	8	6-M16	800	600	210
800A*	710	760	280	155	8	6-M20	1000	730	390
1000A*	910	950	400	165	10	6-M24	1200	600	596



短圆柱连接形式，单动可调，适用各种形状工件的加工。

Chucks adopt short cylindrical center mounting. They are independent and adjustable and for machining all kinds of special-shaped workpieces.

Size(D)	D1	D2	D3	H1	h	Z-d	Max.input torque (N.m)	Max.Speed (R/min)	Net WT.
50	15	38	M14x1	39	5	4-M4	10	6000	0.55
80	55	66	22	42	3.5	4-M6	25	4000	1.5
100	72	84	25	74	3.5	4-M8	30	3500	3
125	95/92	108	30	56	4.5	4-M8	50	3000	5
160	65	95	45	65	5	4-M10	70	2500	9
200	80/75	112/95	56	75	6	4-M10	100	2000	15
250	110	130	75	80	6	4-M12	150	1600	23
300	152	130	75	90	6	4-M12	180	1200	39
320	140	165	95	90	6	4-M16	200	1200	40
350	130	168	95	90	6	4-M16	250	1200	53
400	160	185	125	95	8	4-M16	280	1000	55
450	180	205	140	100	8	4-M16	300	900	71
500	200	236	160	106	8	4-M20	350	800	102
630	220	258	180	115	10	4-M20	400	600	159
800	250	300	240	135	12	8-M20	500	500	255
1000	285	330.2	280	152	23	8-M24	600	400	430
1250	285	330.2	280	156	23	8-M24	-	-	735
1400	285	330.2	280	156	23	8-M24	-	-	860
1600	285	330.2	280	168	23	8-M24	-	-	1250

### K13 大直径自定心卡盘

K13 Series Large Diameter Self-centering Chucks

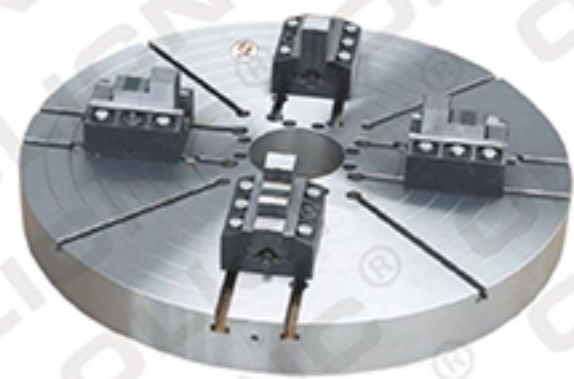
### K78 大直径重型四爪单动卡盘

K78 Series Large Diameter Heavy-duty 4-jaw Independent Chucks



Sizes (规格): 1250 -- 2600mm

Any other sizes can be supplied as ordered. 其它规格可按订单生产供货。



Sizes (规格): 1600--3000mm